

Why Abrasion of Concrete was Terminated in Fukushima ?

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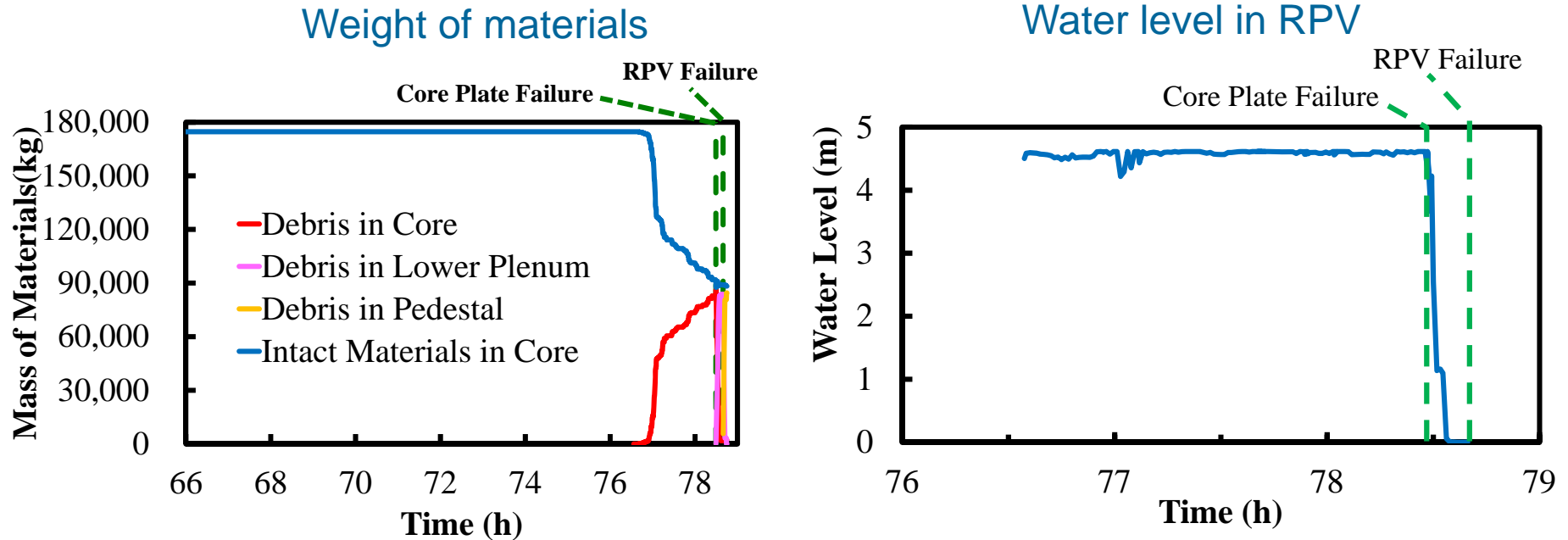
Introduction

- Debris discharged from RPV onto pedestal at Unit 1-3, according to simulation results
- Debris with amount of ~ 40 t at Unit 1, 80 t at Unit 2 being discharged with or without water
- Debris on pedestal, flooded or non-flooded, continuing to abrade concrete at contacting area
- According to existing experimental results, ex., MCCI, COTELS, WETCOR, MACE/ACE, termination of concrete abrasion achieved only in case of injection of debris and water simultaneously on pedestal
- Why abrasion of concrete terminated at Fukushima

Introduction (Cont'd)

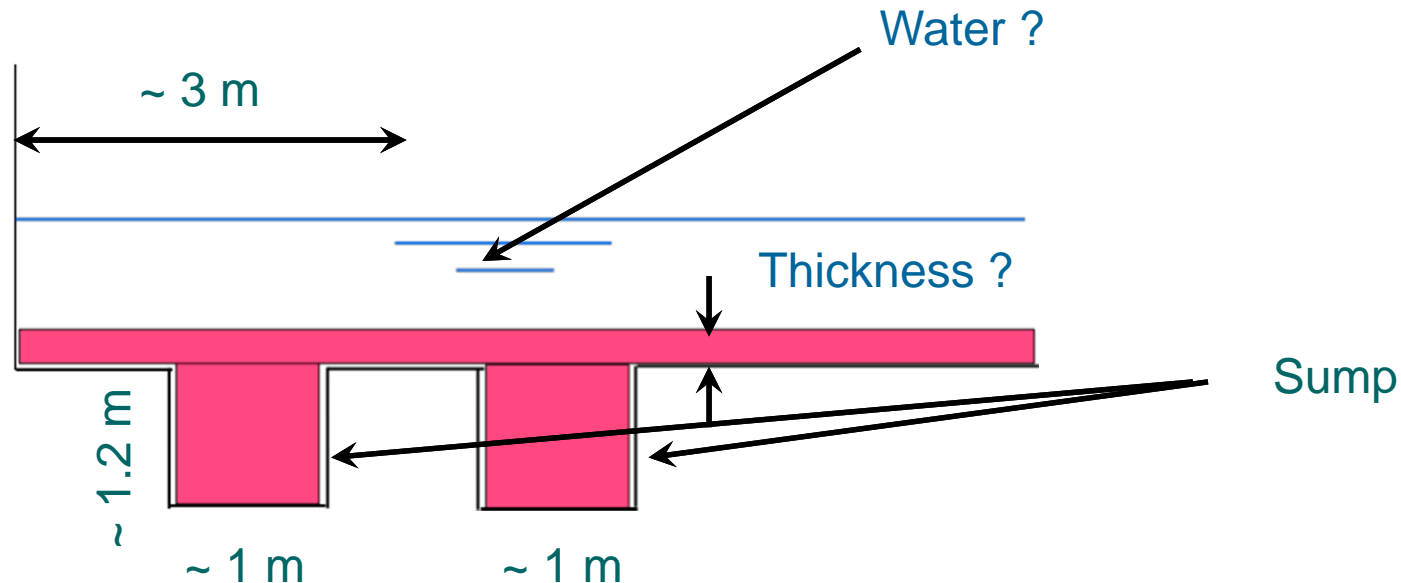
- Unlikely of debris relocating through base mat concrete of PCV at Unit 1-3, considering measured contamination levels in underground water
- Requirements to identify reason why debris was cooled on pedestal

Mass of debris transient at Unit 2



- Reduction of water level in RPV to BAF at 75.5 h (8.8 h), followed by degradation of core
- Debris with an amount of ~ 80 t out of 174.7 t relocated onto core plate at 78.5 h (10.8 h), just before failure of core plate
- Debris with an amount of ~ 80 t dropping onto pedestal due to failure of RPV at 78.7h (12.0 h)
- No water remaining in lower plenum at RPV failure

Schematic figure of debris relocated onto pedestal



- Debris with an amount of ~ 40 t (~ 4 m³) at Unit 1 ~ 80 t (~ 8 m³) at Unit 2 dropping onto pedestal due to failure of RPV at 78.7h (12.0 h)
- No water remaining in lower plenum at RPV failure at Unit 2
- According to existing experimental results, ex., MCCI, COTELS, WETCOR, MACE/ACE, termination of concrete abrasion achieving only in case of injection of debris and water simultaneously on pedestal

What actions should be taken as a next step?

- Experiments to address coolability of debris with internal heat source by flooding of water
- Utilization of existing facilities with modifications if necessary, for instance, MCCI at ANL, in which order of 1 t of real corium can be treated

Summary

- Debris with an amount of ~ 40 t out of ~100 t at Unit 1, ~ 80 t out of 174.7 t at Unit 2 relocated onto pedestal
- At Unit 2, debris dropped onto pedestal with no water
- Why debris on pedestal cooled and abrasion of concrete terminated ?
- To address those issues, necessity of new experiments

Rupture model for cladding

Rupture of cladding when stress > critical stress evaluated as follows:

$$\begin{aligned}\sigma_{\theta B} &= 1.36 K_A & (T < 750\text{K}) \\ \sigma_{\theta B} &= 46.861429 K_A \exp(-1.9901087 \times 10^6 / T^2) & (750 < T < 1050\text{K}) \\ \sigma_{\theta B} &= 7.7 K_A & (T > 1050\text{K})\end{aligned}$$

where

$\sigma_{\theta B}$: Critical Stress (Pa)
 K_A : Strength Factor (Pa)
 T : Temperature (K)

Rupture model for core plant and RPV

Rupture criteria for core plate

- Temperature of core plate > Melting temperature of SS (1670 K)

Rupture criteria for RPV

- Creep rupture

- $D_c \geq 1.0$

$$D_c = \sum \frac{\Delta t}{t_{rp}}$$

$$LMP = T(C1 + C2 \log_{10} t_{rp}) \quad LMP: \text{Larson-Miller parameter}$$

$$\log_{10} \sigma = m \times LMP + b$$

$$\sigma = (P_{IO} + P_{DB})r/2\Delta r$$

- Melting rupture

- Temperature at RPV wall > 1700 K

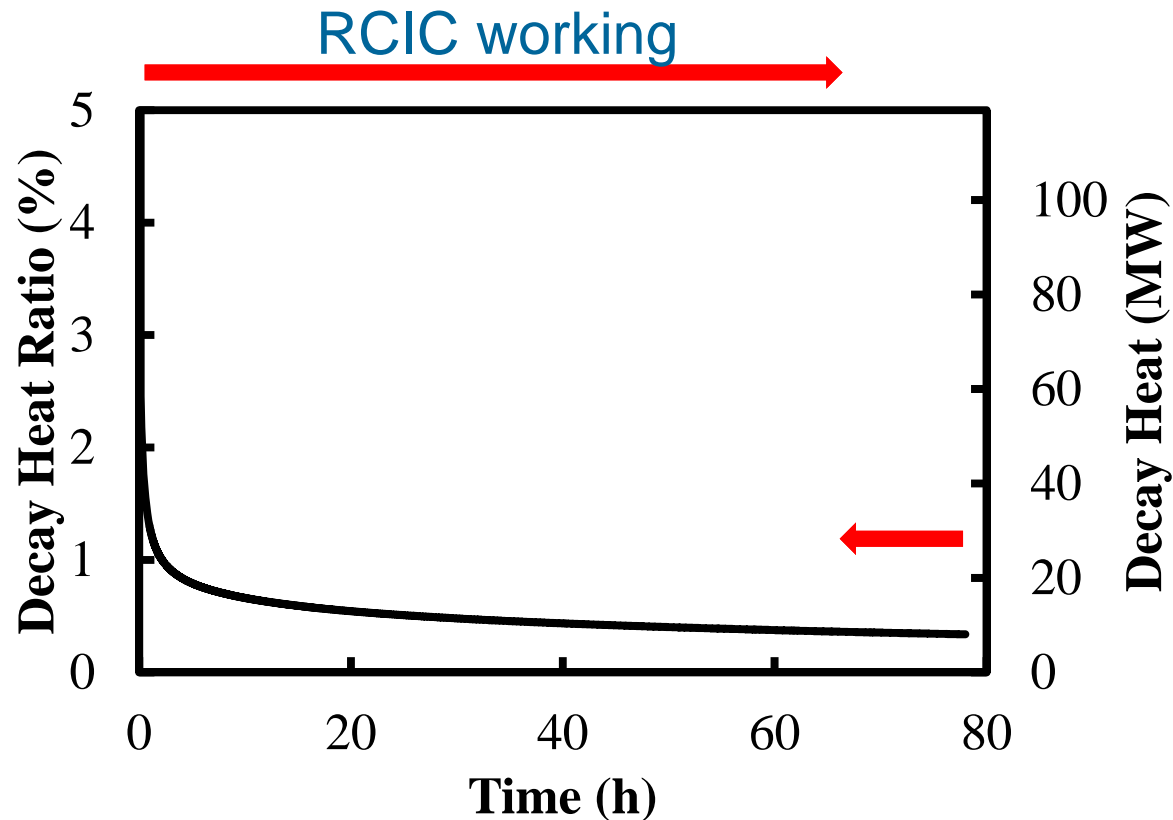
- Rupture area

- $5.0 \times 10^{-2} \text{ m}^2$

Composition of core and debris

	Initial Weight (t)	Weight of Debris dropped onto Pedestal (t)
UO ₂	112.6	40.3
U ₃ O ₈	0	4.00
Fe	19.1	11.3
FeO	0	1.77
Zr	42.1	12.9
ZrO ₂	0	12.7
B ₄ C	0.91	0.49

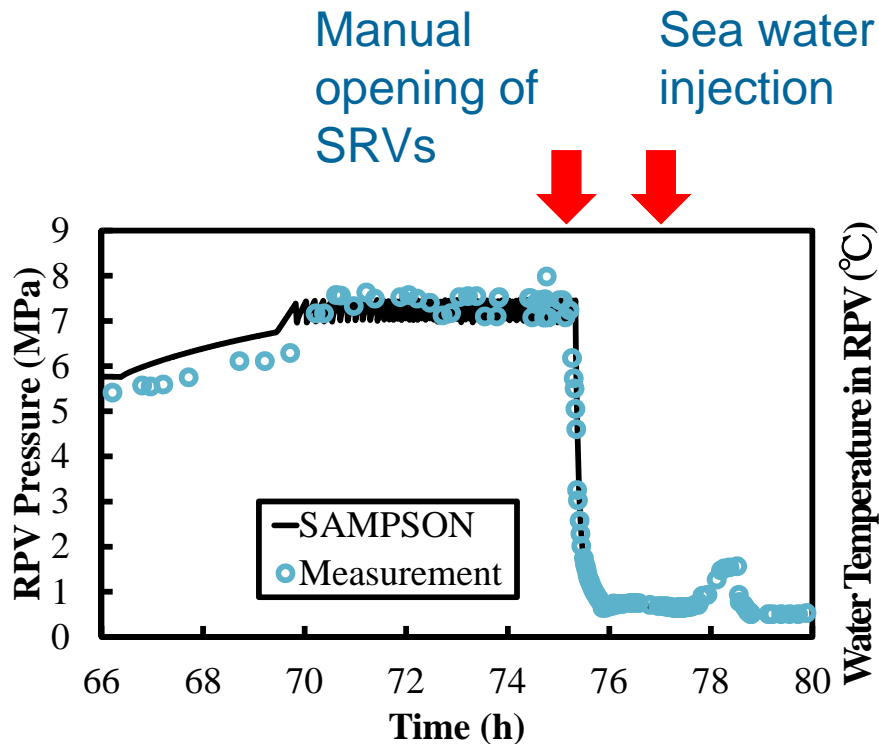
Decay heat transient



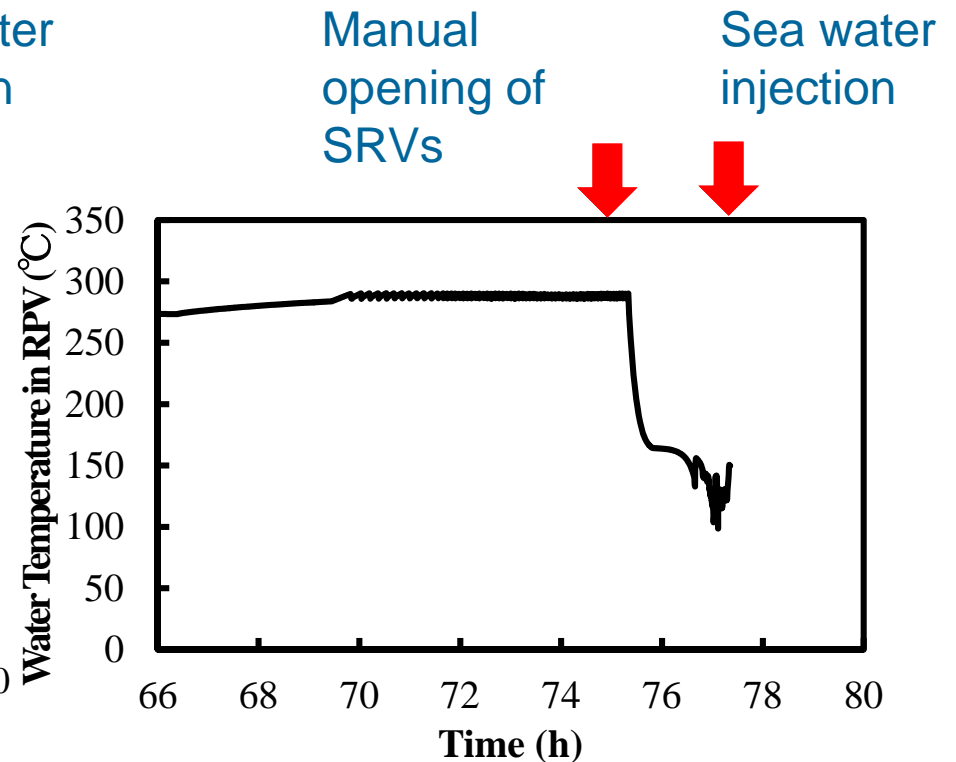
- Malfunction of RCIC at 66.7 h
- Heat to be removed ~ 10 MWt
- Additional heat due to Zr-steam reaction

Pressure and temperature transient in RPV

Pressure in RPV



Water temperature in RPV



- Manual opening of two SRVs at 75.4 h (8.7h)
- Reduction of water level in RPV to BAF at 75.5 h (8.8 h)
- Activation of sea water injection at 77.1 h with a flow rate of 4.86 kg/s (10.4 h)